ADAPTIVE PRESSURE CONTROL METHOD FOR ACHIEVING SYNCHRONOUS UPSHIFTS IN A MULTIPLE-RATIO TRANSMISSION

BACKGROUND OF THE INVENTION

5

20

25

30

1. Field of the Invention

The invention relates to automatic transmissions for automotive vehicles wherein ratio changes between at least one pair of ratios involves engagement or disengagement of one friction element in synchronism with the disengagement or engagement, respectively, of another friction element.

15 2. Background Art

Multiple-ratio automotive vehicle powertrains include transmissions of the kind shown, for example, in U.S. Patents 6,292,731; 5,722,519; 5,553,694; 5,758,302; 6,370,463; and 6,577,939. These are examples of transmissions having gearing with multiple ratios wherein the gear elements of the gearing are controlled by friction clutches or brakes (i.e., torque transfer friction elements) to establish and to disestablish each of several forward driving ratios and one or more reverse ratios.

When the vehicle accelerates from a standing start, the engine delivers power to the traction wheels as the overall transmission ratio progresses from an initial low speed ratio to a high speed ratio with ratio steps between the lowest and the highest ratios. If a ratio change requires engagement of one friction element as the companion friction element is disengaged, the friction elements must engage and disengage in synchronism. Precise synchronization is required to achieve acceptable shift

quality. It is necessary, furthermore, for the synchronization to be maintained throughout the life of the transmission, notwithstanding the presence of wear of the torque transfer friction elements and changes in the environmental conditions, such as temperature changes, lubricant viscosity changes, and changes in coefficients of friction for the friction elements.

Errors in synchronization during gear ratio changes cause inertia torque disturbances that have a significant adverse effect on overall shift quality. One of these adverse effects is referred to as a ratio flare condition at the beginning of a ratio change. Another adverse effect is a gear element tie up condition. Either of these adverse effects can cause a perceptible torque disturbance at the torque output shaft for the transmission.

A ratio flare condition occurs when the pressure on the offgoing friction element is too low at the beginning of a ratio change before a torque transfer to the oncoming clutch occurs. To ensure that the oncoming friction element pressure is adequate to initiate a shift and to ensure that the oncoming friction element is filled at the beginning of a shift, the friction element pressure is boosted. If the boost time is insufficient, it is possible to cause a flare condition to occur during torque transfer to the oncoming friction element.

A gear element tie up condition occurs when the friction elements are momentarily applied simultaneously. This can occur if the oncoming friction element boost time is too long.

30

5

10

15

20

25

SUMMARY OF THE INVENTION

5

10

15

20

25

30

The present invention is a method for controlling a synchronous upshift of the transmission as torque is transferred from an offgoing clutch to an oncoming clutch. The invention includes the use of a controller for adapting measured variables or conditions for the transmission clutches and brakes so that adjustments can be made continuously throughout the life of the transmission to eliminate boost time errors, offgoing clutch starting pressure errors, and oncoming clutch starting pressure errors. The method of the invention detects deviations from calibrated values for these parameters so that errors can be measured and stored during each control loop of an electronic microprocessor module of the controller. A correct boost time, a correct oncoming clutch starting pressure, and a correct offgoing clutch starting pressure thus can be "learned" so that the critical characteristics of a synchronous upshift can be corrected during subsequent shifts, thereby eliminating or substantially reducing synchronization errors.

The adaptive controller of the present invention uses a PID (proportional-integral-derivative) control unit for controlling friction element pressures. Such an adaptive control system is disclosed in co-pending U.S. Patent Application Serial No. _______, entitled "An Electronic Adaptive Swap-Shift Control For An Automatic Transmission For Automotive Vehicles," filed _______, by Thab S. Soliman, Brian Keyse and Brad Riedle, which is assigned to the assignee of the present invention. The disclosure of that co-pending patent application is incorporated herein by reference. Other types of closed-loop controllers can be used if that is preferred.

The present invention follows a priority schedule for correcting errors in those conditions that affect upshift quality. If multiple errors are detected, the priority scheduling of the control method will determine which error is corrected first. It is possible, in some instances, for multiple errors to be detected and corrected simultaneously.

BRIEF DESCRIPTION OF THE DRAWINGS

10

15

20

25

5

Figure 1 is a schematic diagram of a gearing arrangement for a transmission capable of embodying the adaptive control of the present invention;

Figure 1a is a chart showing the clutch and brake friction element engagement and release pattern for establishing each of six forward driving ratios and a single reverse ratio for the transmission schematically illustrated in Figure 1;

Figure 2 is a time plot of the pressures on an offgoing friction element and an oncoming friction element during a synchronous upshift;

Figure 3 is a time plot of a ratio change during a synchronous upshift and a plot of a percentage shift complete for each friction element during a synchronous upshift;

Figure 4 is the synchronous shift adaptive pressure control architecture for the transmission of Figure 1;

Figure 5a is a schematic illustration of a

synchronous upshift flare and flare-based adaptive
adjustments when the flare occurs before torque transfer;
and

Figure 5b is a schematic illustration of a synchronous upshift flare and flare-based adaptive adjustments when the flare occurs during torque transfer.

DETAILED DESCRIPTION OF AN EMBODIMENT OF THE INVENTION

. 5

10

15

20

25

30

The transmission schematically illustrated in Figure 1 is an example of a multiple-ratio transmission capable of being controlled using the method of the invention, wherein ratio changes are controlled by friction elements acting on the individual gear elements. Engine torque from the vehicle engine is distributed to torque input element 10 of hydrokinetic torque converter 12. The impeller 14 of the torque converter 12 develops turbine torque on turbine 16 in known fashion. Turbine torque is distributed to turbine shaft 18.

The transmission of Figure 1 includes a simple planetary gearset 20 and a compound planetary gearset 24. Gearset 20 has a permanently fixed sun gear S1, a ring gear R1 and planetary pinions P1 rotatably supported on carrier 22. Turbine shaft 18 is drivably connected to ring gear R1.

Compound planetary gearset 24, sometimes referred to as a Ravagineaux gearset, has a small pitch diameter sun gear S3, a torque output ring gear R3, a large pitch diameter sun gear S2 and compound planetary pinions. The compound planetary pinions include long planetary pinions P 2/3, which drivably engage short planetary pinions P3 and torque output ring gear R3. Short planetary pinions P3 drivably engage small pitch diameter sun gear S3.

The planetary pinions of gearset 24 are rotatably supported on compound carrier 26.

Ring gear R3 is drivably connected to torque output shaft 28, which is drivably connected to vehicle

traction wheels, not shown, through a differential-and-axle assembly.

Gearset 20 is an underdrive ratio gearset arranged in series disposition with respect to compound gearset 24. During operation in the first four forward driving ratios, carrier P1 is drivably connected to sun gear S3 through shaft 28 and clutch A. A clutch B drivably connects carrier 22 to shaft 30, which is connected to large pitch diameter sun gear S2.

During operation in the fourth, fifth and sixth forward driving ratios, clutch E connects turbine shaft 18 to compound carrier 26 through shaft 32.

5

10

15

20

2.5

30

Friction element C acts as a reaction brake for sun gear S2 during operation in second and sixth forward driving ratios.

During operation of gearset 24 in third ratio, clutch B is applied together with clutch A. The elements of gearset 24 then are locked together to effect a direct driving connection between shaft 32 and output shaft 28.

A downshift from the third ratio to the second ratio would be effected as clutch C is applied in synchronism with release of clutch B.

An upshift from the third ratio to the fourth ratio would be effected as clutch E is applied in synchronism with release of clutch B.

The torque output side of clutch A is connected through torque transfer element 34 to the torque input side of clutch B during forward drive. The torque output side of clutch B, during forward drive, is connected to shaft 30 through torque transfer element 36.

Reverse drive is established by applying low-and-reverse brake D and clutch B.

For purposes of the present description, any clutch or brake that is involved in a synchronous upshift will be referred to as an oncoming friction element if it is being applied. If it is being released, it will be referred to as an offgoing friction element. The term "friction element" will apply to either a brake or a clutch.

5

10

15

20

25

30

Typically, a transmission of this type would include a lockup clutch or torque converter bypass clutch, as shown at 38, to directly connect turbine shaft 18 to the engine crankshaft after a torque converter torque multiplication mode is completed and a hydrokinetic coupling mode begins.

For the purpose of illustrating one example of a synchronous ratio upshift for the transmission of Figure 1, it will be assumed that an upshift will occur between the third ratio and the fourth ratio. On such a 3-4 upshift, friction element B is released and friction element E is applied as friction element A remains applied. Another example of a ratio upshift would be an upshift from the second ratio to the third ratio. On a 2-3 upshift, friction element C would be released and friction element B would be applied as friction element A remains applied. Each of these upshifts involves an offgoing friction element and an oncoming friction element.

The synchronous upshift adaptive pressure control calibration, illustrated in Figures 2 and 3, can refer to any one of the offgoing clutches and any one of the oncoming clutches.

In Figure 2, numeral 50 designates the offgoing friction element pressure before an upshift occurs. The offgoing friction element is fully applied. The corresponding friction element pressure 52 for the oncoming friction element has not yet been increased. At point 54,

in Figure 2, the oncoming friction element pressure is boosted to a value indicated at 56. This will ensure that the pressure actuated servo for the oncoming friction element is fully stroked so that the oncoming friction element is conditioned for an upshift.

5

10

15

20

25

30

The boost time at 56 is applied for a calibrated time, shown at 58. During boost time 58, the offgoing friction element pressure is reduced gradually, as shown at 60, beginning at time 62. At time 64, the offgoing friction element pressure is at a minimum value, sufficient only to maintain friction element capacity until the beginning of the upshift. The value of the pressure at 64 is a stored value in the keep-alive memory (KAM) of the microprocessor of the controller, as will be explained subsequently.

At point 66 in Figure 2, torque transfer from the offgoing friction element to the oncoming friction element begins. That is the beginning of a so-called torque transfer phase of the upshift. The pressure on the oncoming friction element is increased, as shown at 68, simultaneously with the beginning of the decrease of the offgoing friction element pressure, as shown at 70.

After a torque transfer is completed, the friction elements slip as pressure on the oncoming friction element is controlled using a closed-loop controller such as a proportional-integral-derivative (PID) controller, which results in the trace shown at 72. This is explained in the co-pending patent application identified previously.

If the oncoming clutch pressure at the start of torque transfer is too low, the pressure is aggressively ramped up during time 74' to the value at 74, so that pressure control, using the closed-loop controller, can begin to establish synchronism between oncoming friction element application and offgoing friction element release.

After the closed-loop control trace at 72 ends, the pressure on the oncoming friction element is ramped up, as shown at 76, to its maximum value 78. At that point the shift is complete. When the oncoming friction element pressure reaches its maximum value, the offgoing friction element pressure is decreased to its release value, as shown at 80.

5

10

15

20

25

30

The critical characteristics of the shift, which are sometimes referred to as shift parameters, are the oncoming starting pressure for the oncoming friction element, as shown at 82; the boost time, as shown at 58; and the starting pressure for the offgoing friction element, as shown at 64.

In Figure 2, the output shaft speed (filtered) is shown at 84. The output shaft speed plot 84 slopes upward since the output shaft speed increases during the upshift.

A small tie up condition will be present if the boost time at 56 is too high at the beginning of the torque transfer at point 66. If it is too high, the offgoing friction element will not have lost sufficient capacity to avoid simultaneous engagement of the friction elements. This causes a small tie up to occur, which is evidenced by a small dip in the output shaft speed plot 84. The dip is shown at 86 in Figure 2. The tie up dip 86 may occur also if the boost time 58 is longer than it should be relative to the time of decreasing offgoing friction element pressure at 60.

In contrast to the small tie up dip illustrated at 86 in Figure 2, it is possible to obtain a so-called large tie up before the torque transfer phase begins. This occurs when the shift begins too early, either during the boost phase or the stroke phase of the oncoming friction element.

A large tie up would indicate an overboost of the oncoming friction element pressure.

In Figure 3, a flare, shown at 88, will occur if, before the torque transfer phase, the offgoing friction element starting pressure is too low.

5

10

15

20

25

30

A large tie up is illustrated by the dip at 90 in Figure 3. This will occur, as indicated above, if the oncoming friction element pressure is overboosted before the torque transfer phase begins at point 66 in Figure 2.

A flare condition during the torque transfer phase is illustrated in Figure 3 at 92. This may occur if the pressure on the oncoming friction element is underboosted. Ratio flares and tie ups are detected by comparing turbine speed to output shaft speed times gear ratio.

In the shift progression plot of Figure 3, the extrapolated slip time for the friction elements is indicated at 94. This is the time between a second calibrated shift progression target value and the end of the shift. One way to measure shift progression involves the use of a percentage shift complete value (PSC). If an adjustment in the initial slip time is needed, the starting pressure adjustment can be carried out during the time indicated at 96 in Figure 3. This is the time between a first and the second calibrated shift progression target values. In Figure 3, the overall friction element slip time, which is one of the measurements made by the control system, is shown at 98. This is the time between third and fourth calibrated shift progression target values.

Flare is another measured operating condition. If no flare is measured, the offgoing clutch pressure may be reduced for the purpose of achieving a small amount of flare before torque transfer, during a calibrated time shown in Figure 3, by allowing the offgoing friction element pressure

to be slightly low. The small amount of flare, however, should not be allowed to increase to a value that will cause a torque disturbance in the output shaft.

There are a large number of adaptive adjustments to the operating characteristics or parameters described in the preceding discussion. These adjustments are written into tables, stored in memory, that are functions of the current operating conditions.

5

10

15

20

25

30

The adaptive algorithm, during a synchronous upshift, is carried out as shown in the pressure controller architecture illustrated in Figure 4. This includes a "use-and-learn" control unit 100, which monitors the operating conditions to determine the state of adaptive control for the current shift. Control unit 100 determines whether adaptive values should be read from a keep-alive memory 102 or writing to memory 102 is allowed. The latter is referred to as "learning enabled." The former is referred to as "use enabled."

Action block 104 is a "read from KAM" control unit. Using four point interpolation based on current operating conditions, the action block 104 reads the appropriate adaptive adjustments from memory 102 to control the pressure boost time, the offgoing friction element starting pressure and the oncoming friction element starting pressure. These three adjustments are added to base commanded values from control unit 108. The co-pending patent application, which is incorporated herein by reference, describes how these base values are developed.

Action block 106 is a control unit that monitors shift event data. It receives boost time information, offgoing friction element starting pressure information, and oncoming friction element starting pressure information from action block 104. Action block 106 then delivers the

monitored shift event data to a computation unit at block 114 where pressure errors and time errors are converted to pressure adjustments, as will be explained subsequently.

5

10

15

20

25

30

As mentioned previously, the boost time information is the amount of time required to fill an oncoming friction element prior to beginning of the stroke phase. The offgoing starting pressure is the offgoing friction element pressure reduction prior to beginning the ratio change. This corresponds to the friction element capacity below which the friction element will begin to slip. The oncoming starting pressure is the pressure that corresponds to the oncoming friction element capacity needed to begin the ratio change, taking into account the expected inertia shift torques.

The boost time adjustment information, shown at "1" in Figure 4 is added to a desired commanded boost time from control unit 108, as shown at 132. The sum then is delivered to the synchronous upshift action block 106.

The oncoming friction element starting pressure that is commanded for a given control loop of the processor is added to the oncoming starting pressure adjustment "2A" from KAM memory 104 and delivered to the synchronous upshift action block 106. The offgoing friction element starting pressure is a commanded pressure, which is added to the offgoing friction element starting pressure adjustment "2B" received from KAM memory 104 and delivered to action block 106.

Shift events are stored in action block 106, including a ratio change time plot for both the offgoing friction element and the oncoming friction element. It contains also a time plot of the shift progression for each friction element during a shift in the preceding control loop of the processor. This feature also is explained

further in the disclosure of the co-pending patent application identified above.

5

10

15

20

25

30

Action block 110 receives monitored overall friction element slip time information, as shown at "3", information regarding initial slip time measured at the start of the shift, as shown at "4", and the duration of the boost phase, as shown at "6".

Desired calibrated slip tables are stored in memory registers in tables 112. The calculation action block 110 receives from the tables 112 desired overall slip time and desired initial slip time, based on current shift conditions. Those values at "14" and "15", together with desired boost time, are compared to the monitored overall slip time at "3", the initial slip time measured at the start of the shift, as shown at "4", and the duration of the boost phase, as shown at "6". After the measured values are compared to the desired values, an error is determined at "16", which is the boost time error when a ratio change starts during the boost phase. This is equal to the desired boost time plus adaptive boost time minus the actual boost time. Action block 110 also determines the overall slip time error, as shown at "17", and the initial slip time error, as shown at "18". These errors, "17" and "18", are equal to the desired slip time plus adaptive slip time minus actual time.

The information received from action block 106 includes the on or off state of a flag that indicates a ratio change has started during the boost, as shown at "5", and a flag indicating an aggressive ramp was reached during the shift, as shown at "7". If there is an aggressive ramp called for, the duration of the aggressive ramp is received from action block 106, as shown at "8". Other information includes the state of the flag "9", indicating a flare

during the torque transfer phase; and the magnitude of the flare during the torque transfer phase, as shown at "10". Another flag state "11" indicates flare before the torque transfer phase; and the magnitude of the flare before the torque transfer phase is indicated at "12". Another flag state "13" indicates whether there is a tie up detected in the output shaft.

5

10

15

20

25

30

The desired overall slip time and the desired initial slip time, received from slip tables 112, are based on the current shift conditions.

The errors are received at a computation module shown in Figure 4 as block 114 where the errors are converted to pressure and time adjustments. These adjustments are indicated in Figure 4. The first adjustment at "33" is the conversion of the aggressive ramp error to offgoing friction element starting pressure. The adjustment at "19" is the conversion of the ratio change detected during the boost phase to a boost time value. The error adjustment at "20" is the conversion of the aggressive ramp error to the oncoming friction element starting pressure. The adjustment at "21" is the conversion of the initial slip time error to the oncoming starting pressure value. error at "22" is the conversion of the overall slip time error to the oncoming friction element starting pressure value. The error at "23" is the conversion of flare during torque transfer to boost adjustment time. The error at "24" is the conversion of flare before torque transfer to offgoing friction element starting pressure. The error at "25" is the conversion of tie up detected near the boost phase to boost adjustment time. The error at "34" is the conversion of flare during a torque transfer phase to offgoing friction element starting pressure. The error at

"35" is the conversion of the PID control effort to oncoming starting pressure.

A prioritizing module is shown in Figure 4 as block 116. This module will prioritize the error adjustments received from block 114. This is where it is determined which error will be corrected first during any given shift. If an actual boost time value must be written to KAM memory at 104, that adjustment is shown at "26". If actual oncoming starting pressure for the oncoming friction element must be adjusted, that value is determined at "29", and is written to KAM memory at 102. If actual offgoing friction element starting pressure adjustment must be made, that value, as shown at "28", is written to KAM memory at 102.

5

10

15

20

25

30

As indicated earlier, block 100 monitors the operating conditions to determine the state of the adaptive adjustments for the current shift. It controls, as shown at "36", whether the adaptive values from KAM memory 102 should be used and whether writing to KAM memory at 102 should be allowed, as indicated at "37". It also indicates why the adaptive "use-and-learn" capability at block 100 is off for a control loop of the processor during a current shift. This information is useful for calibration purposes.

One of the information items needed at action block 110 to calculate errors is the previously mentioned desired or commanded boost time. That information is distributed to block 110 from block 108, as shown at 132.

If the shift characteristics are so severely in error that the controller lacks the ability to make a corrective adjustment, a default value for the characteristics will be commanded as shown by the default trigger 134 at the input side of block 110.

Figure 5a is a schematic representation of a flare condition before torque transfer begins. Flare previously was discussed with reference to Figure 3b. Similarly, Figure 5b is a schematic illustration of a flare condition during torque transfer. This also was discussed previously with reference to Figure 3b.

5

10

15

20

25

If the magnitude of the flare falls within the measurement band 120 in Figure 5a, no adjustment is required. This amount of flare can be tolerated without an undesirable, perceptible torque disturbance in the output shaft. A minimum speed at which flare can be detected will result in flare of a value, shown at 122, which is well below the band 120. An ideal ratio change would fall within the range shown at 120.

If the flare is greater than the values within band 120, offgoing friction element starting pressure will be increased, as shown at 126, to reduce the flare.

If flare occurs during torque transfer, that characteristic is plotted in Figure 5b. If the flare is in a region above threshold 128, an increase in boost time for the oncoming friction element is needed. If the flare is below the threshold 128, no adjustment is needed. When flare is measured at the minimum speed at which flares can be detected, that flare is illustrated at 130.

The prioritization rules for an adaptive synchronous upshift are set forth in the following table (Parts 1-10). The information in that table is stored in block 116 of Figure 4.

	Rationale		Large tie up indicates overboost.	Flare before TT indicates insufficient ofg starting pressure.	Flare before TT indicates insufficient ofg starting pressure. Also adapt for the	aggressive ramp, since the presence of flare due to the offgoing clutch does not have an effect on hitting aggressive ramp.	Offgoing starting pressure and boost time can be adjusted independently.
	Characteristic to Adapt	None(May reduce Ofg strt prs)	Reduce Boost Time	Inc Ofg Strt Prs		Inc Ofg Strt Prs Inc Onc Strt Prs	Inc Ofg Strt Prs Reduce Boost Time
+	no berusaem) TT eroted un ei Tetio) (oitsi	ij.	T	F	. ,	u.	
# 2	Flare Before Torque Transfer	F	L				
#	berlager gmaß evisserggA	. ц.		u.			•
7 #	OSS)	u.		ш.		u.	•
#	Figre During Torque transfer	ш		•		•	•
9#	הוזות! Slimi Error	ட	<u> </u>	•		•	
# 2	(norne egnal) morts oot ermit qiiQ	ш	<u> </u>			•	
a		Ľ	<u> </u>	•		•	
9		L				*	
4,50	(1011e etarebom) gnot oot emit qil	ш				<u> </u>	•
	Negative Controller Effort(Removes prs)	ш				•	•
9	Positive Controller Effort(adds prs)	LL					
	Priority	0	_	2		8	8

	Rationale		Flare before 11 indicates insumicient org	starting pressure. A tie up detected in OSS	indicates too much boost time. Additionally,	since vehicle data shows that slight overboost	can cause driveline disturbances that may	look like a flare, it is best to correct both	errors at the same time.	Flare before TT indicates insufficient ofg	starting pressure. A tie up detected in OSS	indicates too much boost time. Additionally,	since vehicle data shows that slight overboost	can cause driveline disturbances that may	look like a flare, it is best to correct both	errors at the same time. Also adapt for the	aggressive ramp, since the presence of flare	due to the offgoing clutch does not have an	effect on hitting aggressive ramp.
	Characteristic to Adapt					-		Inc Ofg Strt Prs	Reduce Boost Time				:				Inc Ofg Strt Prs	Reduce Boost Time	Inc Onc Strt Prs
-	no berussem) TT eroted qu eiT egracu (oitar						:		u.				-	:					u.
# 2	ד∤מופ Before Torque Tומחsfer	1000			ì														
e #	Aggressive Ramp reached								u.										
4	no beruzsem) TT eroteß qu-eiT llsm2 (220)	电影器																	
# 5	Flare During Torque transfer								•					•					•
9#	intiel Sile Error													:					•
2#	(lors egist) hods oot emit qiiS								•										•
8 #	Slip time too short (moderate error)								•										
6 #	(totte egtal) gnol oot emit qil								•			•							•
#10	(none efstebom) gnot oof emit qil								•										•
11	Negative Controller Effort(Removes prs)						:		•										•
#12	Positive Controller Effort(adds prs)								•							_			,1
	Vinoin9								4						<u>.</u>				. 48

Rationale	Aggressive ramp indicates low starting pressure.	Small tie up indicates slight overboost, so fix starting pressure first, then adj boost time once slip times are correct.	If there is no tie up present boost can be adapted at the same time as starting pressure. Do not reduce Ofg starting pressure, since flare is present.	Aggressive ramp indicates low starting pressure. Also reduce offgoing starting pressure since the short slip time indicates the torque transfer phase may be slightly tied up.
Characteristic to Adapt	Inc Onc Strt Prs	Inc Onc Strt Prs	Inc Onc Strt Prs Increase Boost Time	Inc Onc Strt Prs Dec Ofg Strt Prs
Large Tie up before TT (measured on fatio)	L.	ŭ.	·u_	ı.
refana⊓ TerproT erofe8 eral∃	ı	U.	ц	ш
Aggressive Ramp reached				
no berussem) TT eroted un-eiT llsm2 (SSO	¥.		L L	Ľ.
Telane Turing Torque transfer	ц	•		ட
Iona Error	•	•	•	
(large error) fine foot emit qil	ш	u.		
(1011e etalebom) gnol oot emit qil				. •
Negative Controller Effort(Removes prs)	<u>.</u>			•
		ı	1	1
Positive Controller Effort(adds prs)		•		
=======================================	Sip time too long (moderate error) Slip time too long (large error) Slip time too short (moderate error) Slip time too short (large error) Singl Slip Time Error Flare During Torque transfer Flare During Torque transfer Small Tie-up Before TT (measured on Flare Before Torque Transfer Large Tie up before Torque Transfer Large Tie up before TT (measured on Fransfor)	The Barbon Transfer and Cook and the Barbon Transfer and the Barbon Transfer and Cook and the Barbon Transfer and Cook a	Sign time too long (large error) Silp time too long (large error) Silp time too short (large error) Silp time too short (large error) Silp time too short (large error) Thitial Silp Time Error Small Tie-up Before TT (measured on Flare Before Torque Transfer There Tail Silp Time Error Silp Time Error There Time Before Torque Transfer There Time Before Torque Transfer There Time Error There Time Before Torque Transfer There Time Before Torque	Sing time from the force of the first of of the

	Rationale	Aggressive ramp indicates low starting pressure. Also reduce offgoing starting pressure aince the short slip time indicates the torque transfer phase may be slightly tied up. Fix boost once aggressive ramp is corrected. This is an extreme case. Fix the aggressive ramp by increasing onc starting pressure. Do not reduce ofg starting pressure because of the flare. Leave boost time alone because it would make the flare worse.	Adjust both boost time and starting pressure during this condition, since overboost has not been detected.
	Characteristic to Adapt	Inc Onc Strt Prs Dec Ofg Strt Prs Inc Onc Strt Prs Increase Boost	Increase Boost Time
-	no benusaem) TT enoted qu eiT egrad. (oifar	и и и	L UL
#2	Flare Before Torque Transfer	י ע ע ע	L LL
£ #	bedbaen gmaß evissenggA		L L
4	no betussem) TT etote8 qu-eiT lism8 (SSO		L L
# 22	refanati euproT grinud etal	- L	
9#	ion∃ emiT qil& Isitint		
2#	(large error)		N/A
*	(none etsnebom) mods oot emit qiiS		constant and sections
6 #	(lotte egial) gnol oot emit qil		4 L
#10	Slip time too long (modetate error)		П
=	Negative Controller Effort(Removes prs)		
#12	Positive Controller Effort(adds prs)		
	Priority	6 01	11 21

$\overline{}$		·	· · · · · · · · · · · · · · · · · · ·
	Rationale	Adjust both boost time and starting pressure during this condition, since overboost has not been detected and aggressive ramp was not reached.	This condition indicates a possible error caused by the tau's of the clutches. Reduce the flare by increasing the offgoing clutch pressure. Leave boost time alone until flare is corrected to speed up the rate at which the flare is corrected. Otherwise the logic will bounce between reducing boost time and increasing boost time.
	Characteristic to Adapt	Increase Boost Time Dec Onc Strt Prs	lnc Ofg Strt Prs
# 1	Large Tie up before TT (measured on ratio)	LL.	u.
#2	Flare Before Torque Transfer	U.	· u
#3	Aggressive Ramp reached	L	ц
# 4	no beruzaem) TT erofed qu-eiz llam2 (220)		<u> </u>
# 22	Flare Dunng Torque transfer		
9 #	loniial Slip Time Error	•	•
4,7	Slip time too short (large error)		
8 #	(note etanebom) frods oot emit qiiS		ц
o #	(large error) gnol cot emit qil	· LL	
#10	(ione etatebom) gnol oot emit qii	ш	
#11	Negative Controller Effort(Removes prs)	•	
#12	Positive Controller Effort(adds prs)	•	
	Priority	13	4

	Rationale	Small tie up indicates slight overboost, so fix	starting pressure first, then adj boost once	slip times are correct. Long slip time indicates	that the oncoming starting pressure is	causing the flare. Don't care about controller	effort, because the flare needs to be	corrected first.	Small tie-up indicates slight overboost, so fix	starting pressure first, then adj boost once	slip times are correct. Since there is a flare	during TT with short slip times and a small tie	up, also correct the offgoing starting pressure.	Don't care about controller effort, because the	flare needs to be corrected first.	A small tie up without any other errors	indicates overboost
	Characteristic to Adapt							Inc Onc Strt Prs						Dec Onc Strt Prs	Inc Ofg Strt Prs		Reduce Boost Time
	no berussem) TT enoted qu eiTegus (oiter						-	; 					_		L.		ш
#2	Fiare Before Torque Transfer							u							LL.		ட
£ #	Aggressive Ramp reached							щ							Щ		L
4	no benusaem) TT enoted urei Tiems (SSO)					'n		E									
# 5	Flare During Torque transfer	是是													E		ц
9#	ıon∃ emiT qil≳ l <u>siri</u> nl					,		. •							•		•
4.7	(lorie egial) frods cot emit qil							ď	1								
8 #	(1011e etanebom) hode oot emit qiiS							, V									4
o #	(1011e eg1sl) gnol oot emit qil								N. A. C.								
#10	(1011e efstebom) gnol oof emit qii				的大			i e							× 		
#11	Negative Controller Effort(Removes prs)							•							•		ш
#12	Positive Controller Effort(adds prs)							•			• .				•		Щ
	Priority ·							15							16		17

	Rationale	A small tie up without any other errors indicates overboost. Negative controller effort indicates too much starting pressure and is independent of the tie up.	A small tie up without any other errors indicates overboost. Positive controller effort indicates not enough starting pressure and is independent of the tie up.	Adjust both boost time and starting pressure, since the errors are fairly small	Adjust both boost time and starting pressure, since the errors are fairly small. Decrease starting pressure, because it is assumed that the cause of the long slip time is the controller effort taking out too much pressure.
	Characteristic to Adapt	Reduce Boost Time Dec Onc Strt Prs	Reduce Boost Time Inc Onc Strt Prs	Reduce Boost Time Inc Onc Strt Prs	Reduce Boost Time Dec Onc Strt Prs
#	Lаrge Tie up before TT (measured on ratio)	Ŀ	L.	ш	u_
#2	Flare Before Torque Transfer	ц	њ.	L L	u.
£ #	Aggressive Ramp reached	 L	F	F	L
# 4	Small Tie-up Before TT (measured on (2SO)	CANAL PL			
# 5	Flare During Torque transfer	L.	u.	ц	. ц
9#	Initial Slip Time Error	•		•	
47	(1011e egisl) horts oof emit qil		·	V.A	N/A
8 #	(1011e etarebom) hods oot emit qil	· ·		۷	_
o #	(10119 eg18) gnol oot emit qii&	_		T. S.	
#10	(none etsebom) gnol oot emit qil				
#11	Negative Controller Effort(Removes prs)		L	ц	i v G
#12	Positive Controller Effort(adds prs)	u.	2.0014	-	ц
	Priority	17A	178	81	18A

	Rationale	Adjust both boost time and starting pressure, since the errors are fairly small. Increase starting pressure by larger of controller effort or slip time, since they are both indicating low starting pressure.	For short slip time errors it should also be OK to adapt boost time and starting pressure	Adjust both boost time and starting pressure, since the errors are fairly small. Decrease starting pressure by larger of controller effort and slip time, since they are both indicating high starting pressure.
	Characteristic to Adapt	Reduce Boost Time Inc Onc Strt Prs	Reduce boost Time Dec Onc Strt Prs	Reduce Boost Time Dec Onc Strt Prs
#	Large Tie up before TT (measured on ratio)	Œ.	L	L
#2	Flare Before Torque Transfer	L	Ľ.	u.
#3	Aggressive Ramp reached	L.	ц	ட
4	on Darusaem) TT (measured on (SSO)	179,000		
# 5	Flare During Torque transfer	L.	ц.	٠ يـ
9#	ion3 emiT qil& Isijinl	•		•
4,7	(large error)	N/A	T	
8 #	(1011e etstebom) hode oot emit qil	2	**************************************	
6 #	(large error)	arc lite	L	L.
#10	(none estanabom) gnol oos emis qil	ten in		
<u></u>	Negative Controller Effort(Removes prs)	u.	ıι	
#12	Positive Controller Effort(adds prs)		T.	u
	Priority	188	61	Ş

	Rationale	Adjust both boost time and starting pressure, since the errors are fairly small. Decrease starting pressure, because it is assumed that the cause of the short slip time is the controller effort adding too much pressure.	Long slip times are caused by onc starting prs.	Decrease starting pressure, because it is assumed that the cause of the long slip time is the controller effort taking out too much pressure.	Increase starting pressure by larger of controller effort and slip time, since they are both indicating low starting pressure.
	Characteristic to Adapt	Reduce Boost Time Inc Onc Strt Prs	inc Onc Strt Prs	Dec Onc Strt Prs	Inc Onc Strt Prs
#	no beruge TT enoted qu ei Tegis) (neasured on ratio)	Ŀ	F	. 11.	<u>u</u>
#2	Flare Before Torque Transfer	u.	ц	L	ш
۳ **	Pggressive Ramp reached	u.	Ŧ	L.	u_
#	on betuseem) TT etoleg ureiTilsm2 (SSO)		ır.	u.	, IL
# 5	Flare During Torque transfer	L.	L	ᇿ	ட
9#	initial Slip Error		•		
2#	(large error) horts oot emit qil		N/A	N/A	V.A
8#	(1011e etsaebom) hords oot emit qil				
6#	(lorie etror) gnol oot emit qil	L		ne Ter t ne	#Ben !
#10	(norse etror) gnot oot emit qil				
#11	Negative Controller Effort(Removes prs)	u.	u_		Ŧ
#12	Positive Controller Effort(adds prs)	H. D. C.	L	L	
	Priority	198	20	20A	208

	Rationale	Short slip times are caused by onc starting prs.	Decrease starting pressure by larger of controller effort and slip time, since they are both indicating high starting pressure.	Increase starting pressure, because it is assumed that the cause of the short slip time is the controller effort adding too much pressure.	Once adjust based on initial slip time when the rest of the shift looks OK. Can also reduce offgoing starting pressure if no flares are present.
	Characteristic to Adapt	Dec Onc Strt Prs	Dec Onc Strt Prs	Inc Onc Strt Prs	inc/Dec Onc Strt Prs Dec Ofg Strt Prs
#	no berussem) TT eroted qu eiTegus (oifar	LL	Ŧ.	LL.	u.
# 5	Flare Before Torque Transfer	Щ	LL	ц.	· LL
£ #3	речивы дать в в в в в в в в в в в в в в в в в в в	L	. L	Ľ.	Ľ.
4	Small Tie-up Before TT (measured on CSS)	ŭ.	Ŀ	L.	L
# 2	Flare During Torque transfer	Ŧ	u.	u.	ıπ
9#	Initial Slip Time Error	•	•	*	j.
4.7	(large error) hods oot emit qil		# #	7	
8 #	(none etsnebom) horts oot emit qil				L
6 #	(1011e egist) gnol oot emit qil	N/A	N/A	N/A	
#10	(not etratedom) gnot oot emit qiiS	Ž	Z	Z	
#11	Negative Controller Effort(Removes prs)	LL.	a C	L	u.
#12	Positive Controller Effort(adds prs)	L.	L.	0 (1980)	Ц
_			21A	218	

Priority Table - Part 11

		
	Rationale	Slowly decrease offgoing starting pressure to base calibration value if no flare is present before torque transfer. This is intended to prevent gradual learning up of offgoing starting pressure over the life of the vehicle, without adjustments back down.
	Characteristic to Adapt	Dec Ofg Strt Prs
#	ראוקפ Tie up before TT (ממוס du eiT egia) רמלוס)	ı.
#2	Flare Before Torque Transfer	L
#3	Aggressive Ramp reached	ı.
# 4	on Denussem) TT enoied on (SSO)	Ľ.
# 5	Flare During Torque transfer	u.
9#	Initial Slip Time Error	
4 4	(rome egial) frorts oof emit qil&	ш
# 8	(none etenebom) horiz oot emit qil	u.
6#	(10119 egral) gnol oot emit qil	u.
#10	(ione efsiebom) gnol oot emit qil	ц
#11	Negative Controller Effort(Removes prs)	ų.
#12	Positive Controller Effort(adds prs)	u.
	Priority	83

* = Don't Care (other conditions take precedence)
N/A = condition not possible - Treat as a don't care

5

10

15

20

25

30

The lefthand column of the prioritization rules, set forth in the preceding table, is a priority schedule. The highest priority adjustment is identified by numeral 1. The least priority adjustment for the various computed errors are identified at the top of the prioritization rule table. They are identified by reference numerals 12 through 1, reading from left to right. Measurement 1, for example, would indicate a large tie up before torque transfer, because that condition is directly above the letter T, which stands for true. The letter F stands for false. action is taken whenever the letter T for one of the measurements is indicated. The measurements are listed in the table in the order of their priority, as indicated in the left-hand column by numerals 1 through 23. Each measurement is compared to the prioritization rule table to determine the action that corresponds to the letter T. adaptive action that must be taken to correct a condition is shown in the center column of the table under the heading "Characteristic to Adapt."

The highest priority adaptation is reduction of boost time. The next highest priority adaptation has priority 2, which calls for an increase in the offgoing friction element starting pressure to correct for a flare before torque transfer begins. The lowest priority adaptations are adjustments 11 and 12 for negative and positive controller efforts. Controller effort is the area defined by the closed-loop control as shown at 72 in Figure 2, which is computed by integrating the pressure-time function.

When the oncoming friction element pressure is closed-loop controlled, as shown at 72 in Figure 2, the pressure profile will have upward fluctuations and downward fluctuations. The total area under the upward fluctuations,

as the pressure is integrated with respect to time, is referred to as positive controller effort. The total area above the downward fluctuations, as the pressure is integrated with respect to time, is referred to as negative controller effort.

5

10

15

20

25

The rationale for each of the adjustments is indicated in the last column of the prioritization rule table under the heading "Rationale." In the case of the highest priority adjustment previously mentioned, the rationale would be that there is a large tie up, which indicates an overboost. In the case of the next highest priority adjustment, the rationale would be that there is a flare before the torque transfer, which would result from an insufficient starting pressure for the offgoing friction element.

If all of the measured conditions during a current shift are within calibrated limits, the offgoing friction element pressure during a subsequent shift may be reduced slowly to a base calibration value if no flare before torque transfer is present. This is intended to prevent gradual "learning up" of offgoing friction element starting pressure over the life of the transmission without adjustments "back down."

Although an embodiment of the invention has been disclosed, it will be apparent to persons skilled in the art that modifications may be made without departing from the scope of the invention. All such modifications and equivalents thereof are intended to be covered by the following claims.